

THE CHOICE is Yours

Let Merichem Help You Solve Your Caustic Challenges

This year the U.S. Environmental Protection Agency excluded naphthenic and phenolic caustic solutions from the list of RCRA solid waste streams when used as chemical feedstocks. *What does this mean to you?* Merichem has the easy answer to your caustic challenges.

For more than 50 years Merichem has been known for our spent caustic management services. Refineries and chemical plants worldwide rely on us as their single source for:

- **An assured outlet for all types of caustics**
Merichem offers both spot purchase and long-term contracts for naphthenic, phenolic and sulfidic caustics.
- **Dependable, risk-free handling of caustics**
Merichem safely transports caustic solutions by truck, rail, barge, or ocean-going tanker.
- **A full-service approach to caustic management**
Technical staff and analytical laboratory provide R&D support and field service to optimize all your hydrocarbon treating systems, evaluate and optimize caustic production, and develop economical options for caustic handling.
- **Economical alternatives for on-site processing**
Merichem offers custom-designed modular systems to process caustic solutions in plants worldwide when this is the most cost-effective solution.



MERICHEM
CHEMICALS & REFINERY SERVICES

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MERICHEM

Environmental Risk

Regulatory Challenges

Wasted Resources

Possible Fines

Capital Expense

Potential Liability

Caustic Streams

Ship as Feedstock

Merichem

The Smart Choice
for Caustic
Management